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# Effect of planting methods on growth, yield and economics of garlic (Allium sativum L.)

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#### Abstract

The experiment was conducted on different planting methods and clove size on growth and yield of during both *kharif* and *rabi* season. The harvested garlic bulb yield and size directly related to the planting methods and size of cloves planted. Therefore, appropriate planting methods and optimum clove size can improve garlic production. Among planting methods dome shape method (P4) resulted in maximum plant height 57.22 cm and number of leaves 8.26. Whereas, broad based furrow (BBF) method recorded highest dry matter accumulation (53.57 g) and bulb yield (9.88 t/ha). BBF method of planting with large clove (>1 g) was found to be superior over all the treatments as it resulted in better growth and higher yield. BBF method of planting with large clove (>1 g) was found to be superior over all the treatments as it resulted in better growth and higher yield with highest B:C ratio.

Keywords: Garlic, BBF, dome shape and yield

## Introduction

Garlic (Allium sativum L.) is one of the important and widely consumed bulbous spice crops belonging to the family, Alliaceae. The economic yield is obtained from its underground bulb, which consists of bulblets, popularly called as cloves. It contains protein, phosphorus, potash, calcium, magnesium, carbohydrates and a colourless as well as odourless water soluble amino acid called allicin. On crushing the bulb an enzyme allinase acts upon allin and breaks down to produce allicin, the principal ingredient of which is odoriferous diallyl-disulphide, which is the major flavoring component in garlic. Land configuration (flat bed, broad base furrow, ridges and furrows and dome shape) also plays a major role in increasing the productivity of garlic. The raised bed zone of broad base furrow system was better with lower penetration resistance favorable for deeper seed placement and better crop emergence (Jayapaul et al., 1996) [6]. Ridge planting not only improved the yield but also the crop growth as compared to flat bed (Tomar et al., 1996) [13]. The size of the bulbs harvested is directly related to the size of cloves planted. Besides its economic importance and other multiple advantages, productivity of the crop is very low because of inappropriate production technologies such as planting method, clove size, fertilization and pest and disease control. Thus, this research was initiated to address the low productivity of garlic by implementing appropriate planting methods and planting material.

## **Material and Methods**

The field experiment was conducted at Saidapur Farm, Main Agricultural Research Station, University of Agricultural Sciences, Dharwad, during *rabi* (2016-17) season. The treatment consists of four different planting methods *viz.*, flat bed, broad base furrow, ridges and furrow, dome shape method with three different clove sizes *i.e.*, small (<0.75g), medium (075-1g) and large (>1g). Experiment was laid out in a split plot design with three replications. Individual plot size was 4 m X 2 m. The spacing used was 15 cm X 7.5 cm with a single clove per hill. To obtain uniform maturity, irrigation was stopped two weeks before harvesting. Nitrogen, phosphorus and potassium were applied in the form of urea, di-ammonium phosphate and muriate of potash, respectively at the rate of 125:62.5:62.5 kg NPK per hectare as per the package of practices.

At the time of sowing, half the dose of nitrogen and full dose of phosphorus and potassium were applied as basal dose and mixed thoroughly in the soil. The remaining half dose of nitrogen was top dressed at 30 days after sowing. Bulbs were harvested when the leaves had turned pale green and started falling. Data were collected on plant height, number of leaves per plant, leaf area, fresh weight, dry weight dry matter accumulation, bulb weight, bulb diameter, number of cloves, hundred clove weight, clove size and total bulb yield.

### **Results and Discussion**

The data revealed that planting method had significant effect on plant height, number of leaves per plant, leaf area, fresh weight, dry weight and dry matter accumulation (Table 1). The plant height (57.22 cm), number of leaves per plant (6.97) and leaf area (33.93 dm<sup>2</sup>) was significantly highest in dome shape method of planting (P4) which was on par with BBF method. However, BBF method recorded highest fresh weight (22.11 g), dry weight (11.54g), and dry matter accumulation (53.57 g) whereas, the minimum was recorded in flat bed method of planting. The increase in plant height, leaf number and leaf area with the dome shape method and BBF of planting might be due to the increased turgidity of plant cells which resulted in the expansion of cell wall and manifested in the increased lateral and linear dimensions of leaves. This resulted in the higher photosynthetic rate, higher dry matter accumulation in plant parts, increase in plant height and stem girth, maximum dry matter production, translocation of more and more photosynthates from source to sink and ultimately led to higher bulb yield. These findings were well documented by Singh and Tewari (1998) [11], Patil (1995) [10], Suresh (1997) [12] and Khalil et al. (2002) [7] in garlic. The results also revealed a significant influence of size of planting material on plant height, number of leaves, leaf area, fresh weight, dry weight and dry matter accumulation. Planting large clove (>1 g) resulted in maximum plant height (56.80 cm), number of leaves per plant (6.88), leaf area (28.61 dm<sup>2</sup>), fresh weight (20.71 g), dry weight (10.22 g) and dry matter accumulation (50.57 g) followed by medium clove i.e., 0.75-1g. While, the minimum was recorded in small clove. The increase in all these morphological characters due to mobilization of the greater quantities of reserve food materials present in the large sized cloves, resulting in the speedy and increased vegetative growth compared to the small sized cloves. This was in aggrement with the results reported by Ahmed et al. (2007) [1] and Castellanos et al. (2004) [2]. The interaction effect was found non-significant difference for plant height. While, Planting in dome shape method with large cloves (P<sub>4</sub>S<sub>3</sub>) was noticed to be significantly maximum number of leaves per plant (10.83), leaf area (82.22 dm<sup>2</sup>) however, planting in BBF method with large clove recorded highest fresh weight (23.67 g), dry weight (13.90 g) and dry matter accumulation (61.70 g) while, the minimum was recorded in flat bed with small clove  $(P_1S_1)$ .

The different planting methods also revealed significant differences for yield parameters (Table 2) wherein BBF method of planting (P2) resulted in significantly higher bulb weight (17.89 g), bulb diameter (38.05 mm) number of cloves (26.51), hundred clove weight (98.22 g), clove size (1.57 cm<sup>2</sup>) and bulb yield (9.88 t/ha) followed by dome shape method. Lowest was recorded in flat bed method. The increase in yield parameters with the broad base furrow method of planting is attributed to increased dry matter production which inturn was responsible for the translocation of photosynthates from source to sink producing parts. Thus, due to higher photosynthates the bulb characters might have developed to the maximum extent and resulted in higher bulb yields. These findings are in consonance with the reports of Gethe et al. (2006) [4] in onion, Maheriya (2008) [9] in radish and Ingle et al. (2000) [5] in garlic. The size of planting material also showed significant differences in yield attributes wherein planting large clove (>1 g) resulted in higher bulb weight (13.24 g), bulb diameter (12.45 g), number of cloves (24.83), hundred clove weight (97.96 g), clove size (1.67 cm<sup>2</sup>) and bulb yield (9.72 t/ha) followed by medium clove i.e., 0.75-1 g. The increase in the bulb yield is mainly attributed to production of more number of leaves, higher leaf area, dry matter accumulation, bulb weight and bulb diameter increased significantly by planting large sized clove and further these treatments recorded significantly higher yield which indicated that these parameters had direct influence on yield potential. Similar trend was observed by Deka and Shadeque (1993) [3]. The interaction effects were found significant. Planting in BBF method with large cloves (P<sub>2</sub>S<sub>3</sub>) was noticed to be superior in terms of bulb weight (18.20 g), bulb diameter (46.86 mm), number of cloves (30.33), hundred clove weight (116.83 g) clove size (1.92 cm<sup>2</sup>) and total bulb yield (10.82 t/ha).

The data on economics of garlic presented in Table 3. The BBF method with large clove ( $T_6$ ) recorded the highest gross return ( $\overline{\mathfrak{C}}$ 7,57,400/ha.) with highest net returns ( $\overline{\mathfrak{C}}$ 6,60,195.5/ha.) and recorded the highest cost benefit ratio(6.8:1) followed by BBF method with medium clove( $T_5$ ) with the gross return ( $\overline{\mathfrak{C}}$ 6,93,023.3/ha.) with the net returns ( $\overline{\mathfrak{C}}$ 5,99,818.8/ha.) and cost benefit ratio (6.4:1). This clearly indicates that the BBF method with large clove was found to be technically feasible and economically viable. A similar trend was observed by Lallen *et al.* (1992) [8] and Castellanos *et al.* (2004) [2] in garlic.

BBF method of planting with large clove (>1 g) was found superior over all the treatments as it resulted in better growth and higher yield. In the light of the results obtained in the present investigation it could be concluded that garlic cultivation in broad base furrow method of planting with large clove is ideal for getting higher yield, gross and net returns.

**Table 1:** Plant height, number of leaves, leaf area, fresh weight, dry weight and dry matter accumulation of garlic as influenced by planting methods and clove size

| Particulars      | Plant height (cm) |       | Number of leaves |      | Leaf area (dm²) |       | Fresh weight(g) |       | Dry weight(g) |       | Dry matter accu | mulation(g) |
|------------------|-------------------|-------|------------------|------|-----------------|-------|-----------------|-------|---------------|-------|-----------------|-------------|
|                  | Kharif            | Rabi  | Kharif           | Rabi | Kharif          | Rabi  | Kharif          | Rabi  | Kharif        | Rabi  | Kharif          | Rabi        |
| Planting Methods |                   |       |                  |      |                 |       |                 |       |               |       |                 |             |
| $\mathbf{P}_1$   | 50.80             | 50.86 | 5.92             | 5.97 | 14.48           | 14.50 | 16.48           | 16.50 | 6.92          | 6.94  | 39.80           | 39.82       |
| $\mathbf{P}_2$   | 55.71             | 55.73 | 6.40             | 6.42 | 21.14           | 21.16 | 22.09           | 22.11 | 11.52         | 11.54 | 53.56           | 53.57       |
| P <sub>3</sub>   | 55.00             | 55.04 | 6.14             | 6.16 | 16.78           | 16.81 | 18.25           | 18.28 | 8.21          | 8.23  | 43.71           | 43.72       |
| $P_4$            | 57.21             | 57.22 | 6.92             | 6.97 | 33.90           | 33.93 | 20.21           | 20.28 | 8.72          | 8.75  | 47.52           | 47.54       |
| S.Em ±           | 0.96              | 0.98  | 0.17             | 0.19 | 1.02            | 1.05  | 0.52            | 0.55  | 0.25          | 0.27  | 1.35            | 1.39        |
| C.D. at 5%       | 2.88              | 2.93  | 0.51             | 0.57 | 3.06            | 3.15  | 1.56            | 1.65  | 0.75          | 0.81  | 4.05            | 4.18        |

| Clove size                    |       |       |      |      |       |       |       |       |       |       |       |       |
|-------------------------------|-------|-------|------|------|-------|-------|-------|-------|-------|-------|-------|-------|
| $S_1$                         | 53.25 | 53.29 | 5.86 | 5.88 | 16.24 | 16.29 | 18.22 | 18.29 | 7.53  | 7.55  | 42.83 | 42.85 |
| $S_2$                         | 54.01 | 54.05 | 6.35 | 6.37 | 19.91 | 19.90 | 18.85 | 18.88 | 8.80  | 8.83  | 45.07 | 45.08 |
| <b>S</b> <sub>3</sub>         | 56.78 | 56.80 | 6.84 | 6.88 | 28.58 | 28.61 | 20.70 | 20.71 | 10.20 | 10.22 | 50.55 | 50.57 |
| S.Em ±                        | 1.10  | 1.12  | 0.11 | 0.13 | 0.94  | 0.96  | 0.38  | 0.40  | 0.21  | 0.22  | 0.78  | 0.80  |
| C.D. at 5%                    | 3.30  | 3.44  | 0.33 | 0.40 | 2.82  | 2.95  | 1.14  | 1.22  | 0.63  | 0.69  | 2.34  | 2.47  |
| Interaction                   |       |       |      |      |       |       |       |       |       |       |       |       |
| $P_1S_1$                      | 47.61 | 47.63 | 5.35 | 5.37 | 11.52 | 11.54 | 15.65 | 15.67 | 5.96  | 5.99  | 36.80 | 36.83 |
| $P_1S_2$                      | 49.25 | 49.27 | 6.09 | 6.10 | 13.90 | 13.91 | 16.48 | 16.50 | 6.54  | 6.56  | 39.29 | 39.30 |
| $P_1S_3$                      | 55.65 | 55.67 | 6.41 | 6.43 | 18.05 | 18.07 | 17.32 | 17.33 | 8.25  | 8.27  | 43.31 | 43.33 |
| $P_2S_1$                      | 55.46 | 55.47 | 6.09 | 6.10 | 17.28 | 17.31 | 20.65 | 20.67 | 9.38  | 9.40  | 47.35 | 47.37 |
| $P_2S_2$                      | 55.31 | 55.33 | 6.41 | 6.43 | 18.89 | 18.90 | 21.95 | 22.00 | 11.31 | 11.33 | 51.61 | 51.63 |
| $P_2S_3$                      | 56.38 | 56.40 | 6.71 | 6.73 | 27.24 | 27.26 | 23.62 | 23.67 | 13.88 | 13.90 | 61.68 | 61.70 |
| $P_3S_1$                      | 54.39 | 54.40 | 6.01 | 6.03 | 14.72 | 14.73 | 15.96 | 16.00 | 7.23  | 7.25  | 42.02 | 42.07 |
| $P_3S_2$                      | 53.85 | 53.87 | 6.09 | 6.10 | 18.17 | 18.19 | 17.64 | 17.67 | 8.18  | 8.20  | 42.61 | 42.63 |
| P <sub>3</sub> S <sub>3</sub> | 56.86 | 56.87 | 6.31 | 6.33 | 17.50 | 17.51 | 21.13 | 21.17 | 9.21  | 9.23  | 46.42 | 46.47 |
| P <sub>4</sub> S <sub>1</sub> | 55.65 | 55.67 | 6.01 | 6.03 | 21.57 | 21.59 | 20.82 | 20.83 | 7.54  | 7.57  | 45.11 | 45.13 |
| $P_4S_2$                      | 57.71 | 57.73 | 6.81 | 6.83 | 28.57 | 28.59 | 19.31 | 19.33 | 9.21  | 9.22  | 46.71 | 46.73 |
| P <sub>4</sub> S <sub>3</sub> | 58.25 | 58.27 | 8.00 | 8.03 | 51.60 | 51.61 | 20.64 | 20.67 | 9.44  | 9.46  | 50.72 | 50.77 |
| S.Em ±                        | 1.73  | 1.75  | 0.36 | 0.38 | 6.55  | 6.56  | 1.17  | 1.19  | 0.68  | 0.70  | 2.28  | 2.31  |
| C.D. at 5%                    | NS    | NS    | 1.08 | 1.16 | 19.65 | 19.89 | 3.51  | 3.60  | 2.04  | 2.11  | 6.84  | 7.00  |

 $\begin{array}{ll} P_1: \mbox{Flat bed method} & S_1: \mbox{Small clove} \ (<0.75 \ g) \\ P_2: \mbox{BBF method} & S_2: \mbox{Medium clove} \ (0.75 \ to \ 1.0 \ g) \\ P_3: \mbox{Ridges and furrow method} & S_3: \mbox{Large clove} \ (>1.0 \ g) \end{array}$ 

P<sub>4</sub>: Dome shape method

**Table 2:** Bulb weight, bulb diameter, number of cloves, 100 clove weight, clove size and yield of garlic as influenced by planting methods and clove size

| Dau <b>4</b> : ala            | Plant heig | ght (cm) | Number o | of leaves | Leaf are | a (dm²) | Fresh w | eight(g) | Dry wei | ght(g) | Dry matter acc | umulation(g) |
|-------------------------------|------------|----------|----------|-----------|----------|---------|---------|----------|---------|--------|----------------|--------------|
| Particulars                   | Kharif     | Rabi     | Kharif   | Rabi      | Kharif   |         | Kharif  | Rabi     | Kharif  |        | Kharif         | Rabi         |
| Planting Methods              |            |          |          |           |          |         |         |          |         |        |                |              |
| $\mathbf{P}_1$                | 14.59      | 14.69    | 31.45    | 31.46     | 19.27    | 19.28   | 78.31   | 78.33    | 1.14    | 1.16   | 7.03           | 7.04         |
| $P_2$                         | 17.81      | 17.89    | 38.03    | 38.05     | 26.49    | 26.51   | 98.20   | 98.22    | 1.56    | 1.57   | 9.86           | 9.88         |
| <b>P</b> <sub>3</sub>         | 15.51      | 15.58    | 33.15    | 33.16     | 21.87    | 21.88   | 80.20   | 80.22    | 1.39    | 1.41   | 8.67           | 8.68         |
| $P_4$                         | 16.25      | 16.26    | 33.71    | 33.72     | 22.96    | 22.96   | 88.41   | 88.44    | 1.42    | 1.43   | 8.70           | 8.71         |
| S.Em ±                        | 0.45       | 0.48     | 1.00     | 1.01      | 0.38     | 0.39    | 3.29    | 3.31     | 0.03    | 0.04   | 0.33           | 0.34         |
| C.D. at 5%                    | 1.43       | 1.44     | 3.00     | 3.03      | 1.15     | 1.17    | 9.88    | 9.91     | 0.10    | 0.11   | 1.02           | 1.03         |
| Clove size                    |            |          |          |           |          |         |         |          |         |        |                |              |
| $S_1$                         | 14.41      | 14.46    | 32.32    | 32.33     | 20.54    | 20.55   | 72.61   | 72.63    | 1.09    | 1.10   | 7.31           | 7.33         |
| $S_2$                         | 16.28      | 16.29    | 33.44    | 33.46     | 22.58    | 22.59   | 88.32   | 88.33    | 1.39    | 1.41   | 8.67           | 8.68         |
| $S_3$                         | 17.55      | 17.56    | 36.50    | 36.51     | 24.82    | 24.83   | 97.95   | 97.96    | 1.65    | 1.67   | 9.71           | 9.72         |
| S.Em ±                        | 0.38       | 0.39     | 1.07     | 1.08      | 0.47     | 0.48    | 2.03    | 2.04     | 0.05    | 0.05   | 0.18           | 0.18         |
| C.D. at 5%                    | 1.19       | 1.20     | 3.32     | 3.33      | 1.45     | 1.47    | 6.27    | 6.29     | 0.15    | 0.16   | 0.54           | 0.55         |
|                               |            |          |          |           | ]        | Interac | tion    |          |         |        |                |              |
| $P_1S_1$                      | 13.11      | 13.10    | 30.85    | 30.88     | 16.66    | 16.67   | 71.65   | 71.67    | 0.92    | 0.93   | 4.77           | 4.78         |
| $P_1S_2$                      | 14.58      | 14.57    | 31.72    | 31.73     | 21.01    | 21.00   | 75.01   | 75.00    | 1.15    | 1.14   | 7.54           | 7.55         |
| $P_1S_3$                      | 16.39      | 16.40    | 31.75    | 31.77     | 20.18    | 20.17   | 88.31   | 88.33    | 1.39    | 1.40   | 8.78           | 8.79         |
| $P_2S_1$                      | 17.78      | 17.80    | 31.87    | 31.89     | 23.87    | 23.87   | 80.16   | 80.17    | .96     | 0.97   | 8.90           | 8.91         |
| $P_2S_2$                      | 17.65      | 17.67    | 35.39    | 35.40     | 25.31    | 25.33   | 97.66   | 97.67    | 1.82    | 1.83   | 9.89           | 9.90         |
| $P_2S_3$                      | 18.19      | 18.20    | 46.85    | 46.86     | 30.31    | 30.33   | 115.23  | 116.83   | 1.91    | 1.92   | 10.81          | 10.82        |
| P <sub>3</sub> S <sub>1</sub> | 12.31      | 12.33    | 32.88    | 32.90     | 19.66    | 19.67   | 65.00   | 65.00    | 1.16    | 1.17   | 8.11           | 8.12         |
| $P_3S_2$                      | 16.39      | 16.40    | 33.05    | 33.07     | 20.67    | 20.70   | 87.32   | 87.33    | 1.39    | 1.39   | 8.55           | 8.56         |
| $P_3S_3$                      | 17.98      | 18.00    | 33.52    | 33.53     | 25.26    | 25.27   | 88.31   | 88.33    | 1.67    | 1.66   | 9.34           | 9.35         |
| $P_4S_1$                      | 14.58      | 14.60    | 33.62    | 33.64     | 22.01    | 22.00   | 73.67   | 73.67    | 1.32    | 1.31   | 7.53           | 7.53         |
| P <sub>4</sub> S <sub>2</sub> | 15.51      | 16.53    | 33.64    | 33.65     | 23.32    | 23.33   | 93.32   | 93.33    | 1.27    | 1.26   | 8.70           | 8.70         |
| $P_4S_3$                      | 17.62      | 17.63    | 33.85    | 33.87     | 23.51    | 23.53   | 98.31   | 98.33    | 1.71    | 1.70   | 9.90           | 9.91         |
| S.Em ±                        | 1.14       | 1.15     | 3.77     | 3.78      | 1.63     | 1.64    | 5.88    | 5.89     | 0.19    | 0.20   | 0.63           | 0.64         |
| C.D. at 5%                    | 3.45       | 3.50     | 11.45    | 11.48     | 4.97     | 4.98    | 17.88   | 17.87    | 0.57    | 0.60   | 1.92           | 1.94         |

P1 : Flat bed method S1: Small clove (< 0.75 g)
P2 : BBF method S2 : Medium clove (0.75 to 1.0 g)
P3 : Ridges and furrow method S3 : Large clove (> 1.0 g)

P4: Dome shape method

Table 3: Economics of garlic as influenced by plantings methods and clove size

|                 |                            | Kharif       | season                 |                       | Rabi season  |                            |              |                         |          |              |  |  |
|-----------------|----------------------------|--------------|------------------------|-----------------------|--------------|----------------------------|--------------|-------------------------|----------|--------------|--|--|
| Treatments      | Cost of cultivation (₹/ha) | Yield (t/ha) | Gross income<br>(₹/ha) | Net returns<br>(₹/ha) | B:C<br>ratio | Cost of cultivation (₹/ha) | Yield (t/ha) | Gross returns<br>(₹/ha) | =        | B:C<br>ratio |  |  |
| $T_1$           | 83732.5                    | 4.05         | 243000                 | 159267.5              | 1.90         | 88732.5                    | 4.78         | 334366.7                | 245634.2 | 2.80         |  |  |
| $T_2$           | 87732.5                    | 4.39         | 263600                 | 175867.5              | 2.00         | 92732.5                    | 7.55         | 528348.2                | 435615.7 | 4.72         |  |  |
| T <sub>3</sub>  | 91732.5                    | 4.78         | 287000                 | 195267.5              | 2.13         | 96732.5                    | 8.79         | 615305.7                | 518573.2 | 5.43         |  |  |
| $T_4$           | 83204.5                    | 5.91         | 354600                 | 271395.5              | 3.20         | 88204.5                    | 8.9          | 623700                  | 535495.5 | 6.10         |  |  |
| T <sub>5</sub>  | 88204.5                    | 6.25         | 374800                 | 286595.5              | 3.25         | 93204.5                    | 9.9          | 693023.3                | 599818.8 | 6.44         |  |  |
| T <sub>6</sub>  | 92204.5                    | 6.89         | 413600                 | 321395.5              | 3.49         | 97204.5                    | 10.8         | 757400                  | 660195.5 | 6.89         |  |  |
| <b>T</b> 7      | 83968.5                    | 4.98         | 298600                 | 214631.5              | 2.56         | 88968.5                    | 8.12         | 568633.3                | 479664.8 | 5.40         |  |  |
| T <sub>8</sub>  | 87968.5                    | 5.06         | 303800                 | 215831.5              | 2.45         | 92968.5                    | 8.56         | 598863.6                | 505895.1 | 5.43         |  |  |
| T9              | 91968.5                    | 5.34         | 320200                 | 228231.5              | 2.48         | 96968.5                    | 9.35         | 654738                  | 557769.5 | 5.82         |  |  |
| T <sub>10</sub> | 84440.5                    | 5.11         | 306600                 | 222159.5              | 2.63         | 89440.5                    | 7.53         | 526866.7                | 437426.2 | 4.91         |  |  |
| T <sub>11</sub> | 88440.5                    | 5.30         | 318000                 | 229559.5              | 2.60         | 93440.5                    | 8.70         | 609185.9                | 515745.4 | 5.50         |  |  |
| T <sub>12</sub> | 92440.5                    | 6.53         | 391600                 | 299159.5              | 3.24         | 97440.5                    | 9.91         | 693547                  | 596106.5 | 6.15         |  |  |

 $T_1$ : Flat bed method + Small clove

 $T_3$ : Flat bed method + Large clove

T<sub>5</sub>: BBF method+ Medium clove

T<sub>7</sub>: Ridges and furrow method + Small clove

T<sub>9</sub>: Ridges and furrow method+ Large clove

 $T_{11}$ : Dome shape method + Medium clove

T<sub>2</sub>: Flat bed method + Medium clove

T<sub>4</sub>: BBF method+ Small clove

T<sub>6</sub>: BBF method+ Large clove

 $T_8$ : Ridges and furrow +Medium clove

 $T_{10}\hbox{: Dome shape method} + Small\ clove$ 

 $T_{12}$ : Dome shape method + Large clove

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